PRODUCTS Inc.

THERMAL

6312 S. 39th West Avenue • Tulsa, Oklahoma 74132 • Phone: 918.446.4406 • Fax: 918.445.2857 • www.smithco-eng.com • email: info@smithco-eng.com

For a quote or more information about our design and manufacturing capabilities, please contact your local Amercool Division sales representative or email us at info@smithco-eng.com.



Technical field service support



Smithco's Amercool Division designs, manufactures and supports air-cooled heat exchangers for the gas compression industry. Applications include gas coolers & condensers, engine coolers, process coolers, oil coolers as well as others.

Features of Amercool Coolers:

- Heavy duty "Oil Field" construction
- Header construction per ASME Code 150—11,150 psig design pressure
- Rugged construction from heavy gauge steel for equipment longevity
- Galvanized finish standard—suitable for off-shore applications and other harsh environments
- Heavy duty tapered roller bearings
- Shoulder-type access plugs for ease of maintenance
- Low noise, high efficiency fans ٠
- Extensive experience in rating coolers for gas compression packages •
- Custom engineered and built
- Outline drawings available with quote

- VCI Models: 48" 168" (vertical, engine driven, induced draft)
- VCF Models: 48" 168" (vertical, engine driven, forced draft)
- ST Models: 30" 60" (vertical, motor driven, forced/induced draft)
- HF Models: horizontal coils, vertical fans, engine driven, forced draft, up to 60' long sections
- Horizontal (electric motor drive, forced/induced draft, up to 60' long sections)

- Customer support during critical maintenance schedules
- Replacement finned tubes
- Replacement bundles
- Mechanical components

email: info@smithco-eng.com

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Smithco's Amercool Division designs, manufactures and supports air-cooled heat exchangers for the power generation industry. Applications include radiators, generator sets, landfill gas cooling as well as others.

Features of Amercool Coolers:

- Rugged construction from heavy gauge steel for equipment longevity
 - Galvanized finish standard—suitable for off-shore applications and other harsh environments
- Low noise designs available
- Outline drawings available with quote
- Cooling sections from 3' to 60' long
- Round finned tubes 5/8" to 1 1/4"
- Low pressure drop design
- Various materials of construction available including 304, 316 stainless
- Surge tanks available

Configurations Available:

- Horizontal (electric motor drive, forced/induced draft, up to 60' long sections)
- VCI Models: 48" 168" (vertical, engine driven, induced draft)
- ST Models: 30" 60" (vertical, motor driven, forced/induced draft)
- HF Models: horizontal coils, vertical fans, engine driven, forced draft, up to 60' long sections

Maintenance & Support:

- Customer support during critical maintenance schedules
- Replacement finned tubes
- Replacement bundles
- Mechanical components
- Technical field service support



ICO

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about our design and

manufacturing capabilities,

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AMERCOOL DIVISION

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For a quote or more information about our design and manufacturing capabilities, please contact your local Smithco Engineering sales representative or email us at info@smithco-eng.com.

SMITHO



Key Features:

Smithco Engineering designs, manufactures and

supports air-cooled heat exchangers for the refining and processing industries. Applications include gas coolers & condensers, process coolers, oil coolers as well as others.

• Custom thermal and mechanical designs

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- Rugged construction from heavy gauge steel for equipment longevity
- Outline drawings available with quote
- Various materials of construction available Carbon and Low Alloy Steels, Stainless Steel, Duplex as well as other Alloy Materials
- Cooling sections from 3' to 60' long
- Galvanized structural finish and metallized headers standard, suitable for off-shore applications and other harsh environments
- Low noise designs available
- Induced and forced draft designs

Optional Auxiliary Components:

- Louvers (manual or automatic)
- Warm air recirculation system
- Steam coil
- Walkways and maintenance platforms
- Project and/or customer specific requirements

Maintenance & Support:

- Customer support during critical maintenance schedules
- Replacement finned tubes
- Replacement bundles
- Mechanical components
- Technical field service support



CORPORATE PROFILE

Profile:

Ownership:	Privately Owned Company
Products:	Air-Cooled Heat Exchangers
Sales Representation:	Most Major U.S. Cities, Western Canada, Pacific Rim, Middle East and South America (Refer to www.smithco-eng.com for rep list)
Mailing Address:	P.O. Box 571330 Tulsa, OK 74157
Office Address:	6312 South 39th West Avenue Tulsa, OK 74132
Telephone:	918.446.4406
Fax:	918.445.2857
E-mail:	info@smithco-eng.com

Key Personnel:

David Block	President	Steve Boes	Sales and Marketing Manager
Gary Mourton	Chief Financial Officer	Chris Ashley	Engineering Manager
Valerie Armentrout	Controller	Tom Montgomery	Parts and Service Manager

Qualifications:

Engineering:

Materials of Construction:

Codes and Standards of Construction:

Non-Destructive Examination:

ASME Code Inspections:

Complete thermal, hydraulic, and mechanical design of air-cooled heat exchangers and atmospheric sections

Carbon Steel, Stainless Steel, Monel^M, Copper-Nickel, Duplex, Incoloy^®, Titanium, and Hastelloy^

ASME, Section VIII, Division I; TEMA R-B-C; API 661; AISC; AWS

By Smithco: Magnetic Particle Examination, Dye Penetrant Examination, Brinnell Hardness Tests Subcontracted at Smithco Facilities: Radiography, Ultrasonic Testing Subcontracted: All Physical Testing

Seneca Insurance Company of Texas



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PLANT SURVEY

Smithco Engineering Inc.'s facilities are located in West Tulsa near major subcontractors, suppliers, terminals, and shipping. The plant includes 36,700 square of fabrication space under roof and 1,500 square feet of office space on an eleven-acre site.

Details of the facilities are shown below:

Header Welding Fabrication

Bay Dimensions	Crane Type	Number	Total Capacity
40' x 360'	Bridge	4	(2) @ 3 tons each (2) @ 5 tons each

Finning Operations

Bay Dimensions	Crane Type	Number	Total Capacity
40' x 220'	Bridge	2	5 tons each

Bundle Assembly

	Bay Dimensions	Crane Type	Number	Total Capacity
4	40' x 220'	Bridge	2	10 tons each

In Process Storage Area

Bay Dimensions	Crane Type
40' x 80'	Mobile Handling Only

Header welding fabrication bay and storage area consume one total bay of 40' x 440'. Finning operations and bundle assembly consume one total bay size of 40' x 440' with an additional 160' of tube storage area and completed bundle area.

Header Welding Fabrication

- 16 Miller[®] Phoenix[®] 456cc/cv Inverter Power Sources with D64 Dual Wire Feeders (SMAW / GMAW / FCAW)
- 4 Miller 444 Power Sources (SMAW)
- 2 Lincoln® DC-600 Power Source (for internal SAW seam welding)
- 1 ESAB® Deuce Pack 150 Auto Plasma Gouger
- 4 Lincoln DC-1000 Power Source (for auto SAW)
- 1 L-Tec 801 DC Power Source (for auto SAW)
- 1 Hobart® Cybertig® 800 with Water Cooler (for tube-to-tubesheet GTAW welding)
- 1 Hobart Cybertig 300 with Water Cooler (for tube-to-tubesheet GTAW welding) NDE Capabilities - RT, PT, MT, UT, PMI

Machine Capabilities

4 - 5' Summit[®] Radial Arm Drill

Finning Equipment

- 3 McElroy® No. 4 Tube Finning Machine (tension single footed, tension double overlap footed)
- 1 McElroy No. 3S Tube Finning Machine (tension single footed, tension double overlap footed)
- McElroy No. 1 Extruded Finning Machine (S/N 079)
 Cast Zinc Tube Support Table Complete with Zinc Pr
 - Cast Zinc Tube Support Table Complete with Zinc Pots and Molds Additional Capabilities - Tooling 8-12 FPI; 1/2" or 5/8" Fin Heights

Mobile Handling Equipment

- 1 5-ton Yale® Forklifts
- 2 3-ton Yale Forklifts

Bundle Assembly

of their respective owners

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- 4 Airetool® Model 850/660 rpm Rolling Motors
- 4 Airetool Model 850/1250 rpm Rolling Motors
- 1 Airetool Model 1000/400 rpm Rolling Motors
- 2 Centrifugal Quip Fill Pumps
- 2 5,000 PSIG Hydrostatic Test Pump
 - 20,000 PSIG Hydrostatic Test Pump

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- 15,000 PSIG Dead Weight Tester
- 1 Lube Oil Flushing System; 650 GPM at 50 PSI Drop with Test Sample Tank and 500-Gallon Storage Tank.

SMITHCO

RECENT INSTALLATIONS

Year	Company	Locations	Service
06	Enterprise Products	Wyoming	NGL Product Cooler Stabilizer Product Cooler Propane Cooler
06	NATCO	Texas	Reflux Condenser Amine Cooler
06	The Hanover Company	Texas	Amine Cooler Condenser
06	Ventech Engineering	Yemen	Condenser Liquid Cooler
06	SPX Cooling Technology	Georgia	Water Cooler
06	York Refrigeration	Undisclosed	R-134A Condenser
06	Suncor Energy	Alberta	Pretreater Effluent Cooler Solvent Stripper Cooler Stripper Condenser
05	Panhandle Energy Co.	Illinois	Liquid Coolers
05	Voith Turbo, Inc.	Ohio	Lube Oil Cooler Working Oil Cooler
05	Sinclair Oil Corporation	Wyoming	Steam Coils (Retrofit) Fractionator Overhead Condenser Pumparound Cooler
05	WPS, Inc.	Undisclosed	Natural Gas Cooler Anti-Freeze Cooler
04	Apina, S.A. de C.V.	Saudi Arabia	Ammonia Condenser Lube Oil Cooler
04	Southeast Texas Industrial Services, Inc.	lraq (Ministry of Electricity)	Light Naptha Cooler Residue Cooler Distillate Cooler
04	The Hanover Company	Colorado	Amine Cooler Amine Reflux Condenser Refrigerant Condenser NGL Product Cooler Stabilizer Overhead Cooler Oil Cooler
04	Petroleum Development of Oman	Oman	Gas Intercooler
03	Duke Energy Co.	Various	Lube Oil Coolers
03	Equistar Chemical Co.	Texas	Liquid Coolers
03	Wynnewood Refining Co.	Oklahoma	Gasoline Product Cooler Hot Flash Vapor Condenser Diesel Product Cooler
03	EPC, Inc.	Bolivia	Inlet Gas Cooler Stabilizer Condensing Cooler Pipeline Recompression Cooler Refrigerant Condenser Lube Oil Cooler
03	Air Products & Chemicals	Texas	Hydrogen Cooler Jacket Water Cooler
02	Coastal Aruba Refining	Aruba	Debutanizer Condenser Depropanizer Condenser
02	Navajo Refining Co.	New Mexico	Overhead Condenser
02	York Refrigeration - Frick	China	Refrigerant Condenser
02	National Fuel Gas	Pennsylvania	Natural Gas Cooler
02	ENAP	South America	Gas Cooler Regeneration Overhead Condenser
02	Rolls Royce Energy Systems, Inc.	Alabama	Working Oil Cooler Lube Oil Cooler



ENGINEERING & CONSTRUCTION INSTALLATIONS

Year	Company	Locations	Service
06	Optimized Process Designs	Texas	Regen Gas Cooler
06	Kellogg Brown & Root	Iraq	Natural Gas Cooler
06	CB&I Howe-Baker Engineers	Texas	Amine Stripper Condenser Lean Amine Cooler Sour Water Cooler Stripper Water Cooler
06	ENGlobal Engineering, Inc.	Kansas	Debutanizer Overhead Condenser
06	EDG Consulting Engineers	Undisclosed	Recycle Cooler Oil Cooler
05	Optimized Process Designs	Undisclosed	Glycol Cooler Still Overhead Condenser Condensate Cooler Refrigerant Condenser Stabilizer Reflux Condenser
05	Jacobs Engineering Group	Aruba	Sour Gas Condenser Brine Cooler Stripper Overhead Condenser
05	CB&I Howe-Baker Engineers	Louisiana	Sour Water Stripper Condenser Lean DEA Cooler Quench Water Cooler Lean Solvent Cooler
05	ENGlobal Engineering, Inc.	Washington	Guench Water Cooler Lean MDEA Cooler Blowdown Cooler Stripper Overhead Condenser
04	S & B Engineers and Constructors, Inc.	Texas	lso-octane Product Cooler Hydrogen Cooler Hydrogenation Circulation Cooler
04	Fluor Daniel, Inc. (Canada)	St. Romuald, Quebec	Reactor Effluent Air Cooler Product Stripper Overhead Condenser 1st Stage Intercooler 2nd Stage Intercooler Compressor Spillback Cooler
04	Lipsa Industrial, S.A. de C.V.	Madero, Mexico	Feed Cooler Isomerate Cooler Condenser
03	Petrofac, L.L.C.	Azerbaijan	Reactor Effluent Cooler Product Air Cooler
03	Thomas Russell, L.L.C.	Bolivia	Naphtha Overhead Condenser Reformer Effluent Condenser Gas Cooler Stabilizer Overhead Condenser Propane Condenser
03	Thermo Design Engineering	South America	Gas Coolers Liquid Coolers Lube Oil Cooler Condenser



ENGINEERING & CONSTRUCTION INSTALLATIONS

Year	Company	Locations	Service
02	Petrofac, L.L.C.	Russia	Crude Tower Overhead Condenser Condensate Overhead Condenser Heavy Naphtha Cooler Diesel Product Cooler Diesel Cooler Condensate Bottoms Cooler
02	Dickson & Tryer Engineering Co.	Undisclosed	Reflux Condenser Lean Amine Cooler
02	Jacobs Canada, Inc.	Wyoming	1st, 2nd, 3rd, 4th Stage Aftercooler Acid Gas Condenser Dense Phase Cooler Steam Condenser Glycol/Water Cooler
02	CB&I Howe-Baker Engineers	Peru	Refrigerant Condenser Debutanizer Bottoms Cooler Hot Oil Cooler Depropanizer Condenser Naphtha Condenser Vapor Condenser Butane Condenser Naphtha Cooler Diesel Cooler

GAS TRANSMISSION INSTALLATIONS

Year	Company	Locations
06	Cimarex Energy, Inc.	Various
06	Kinder Morgan, Inc.	Colorado
06	AG Equipment	Colorado
06	Williams Transcon	Louisiana
06	Devon Energy	Louisiana
05	Kinder Morgan, Inc.	Техаѕ
05	Compass Compression, Ltd.	Various
04	Panhandle Energy, Inc.	Various
04	Cheyenne Plains Gas Pipeline	Colorado
03	Southern Natural Gas	Various
03	Kinder Morgan, Inc.	Texas
03	Colorado Interstate Gas	Kansas
03	Eagle Mountain Pipeline Co.	Undisclosed
02	Kinder Morgan, Inc.	lowa
02	El Paso Field Services Co.	Colorado
02	Nicor Gas	Illinois
02	Florida Gas Transmission	Florida



MAJOR SUBCONTRACTORS

MATERIALS

Subvendor	Material	Location
Webco	Tubes (C.S.)	Sand Springs, OK
Tubes, Inc.	Tubes (Import C.S., S.S., & Alloys)	Tulsa, OK
Port City Plate	Plate (C.S.)	Tulsa, OK
American Alloy	Plate (C.S. with HIC testing)	Houston, TX
Metals, Inc.	Plate (S.S. & Alloys)	Tulsa, OK
Mattsco Supply	Flanges, Pipes, Fittings	Tulsa, OK

COMPONENTS

Subvendor	Component	Location
Reliance Electric	Motors	Tulsa, OK
The Moore Co.	Fans	Marceline, MO
The Unlaub Co.	Drive Components (Dayco, Dodge)	Tulsa, OK
Airtech Products, Inc.	Louvers	Sand Springs, OK
Frank W. Murphy Mfg.	Vibration Switches	Tulsa, OK

FABRICATION ACTIVITIES

Subvendor	Fabrication	Location
Metal Services Inc.	Structural Fabrication & Assembly	Tulsa, OK
Lewis Industries	Nozzle Assembly Welding	Collinsville, OK
Tulsa Gamma Ray	RT	Tulsa, OK
Precision Heat Treating	PWHT	Tulsa, OK
Universal Sandblasting	Sandblasting & Painting	Tulsa, OK
Superior Sandblasting	Sandblasting & Zinc Metalizing	Tulsa, OK
North American Galvanizing	Hot Dip Galvanizing	Tulsa, OK

SHIPPING

Truck	A Choice of Major Contract Freight Firms is Available	
	Width:	18' – 20' Surrounding States
	Length:	60'
	Weight:	Pre-assembled Units up to 30 Tons

Rail	Missouri-Pacific Spur into Facilities	
Water	Port of Catoosa (Barge to the Mississippi River)	
Air	Tulsa International Airport	

