FLUID COOLING | Shell & Tube UC/UCV Series

COPPER & STEEL CONSTRUCTION

Features

- Steam & Large Temperature **Differentials**
- Removable Tube Bundle for Servicing
- Reduces Thermal Expansion Stresses
- 3/8" Tubes
- Built-In Expansion Chamber
- Threaded or Flanged Connections
- Mounting Brackets Included
- Steel Shell Assembly

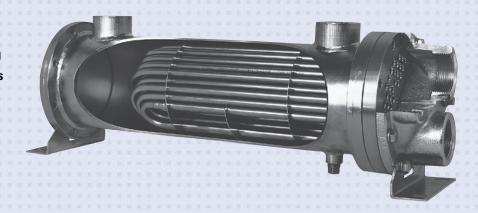
OPTIONS

ASME Code Design

Wide Variety of Materials Available

Custom Sizes/Designs

Stainless Steel Hardware and Mounting



Ratings

UC SERIES

Maximum Shell Pressure 250 psi

Maximum Tube Side Pressure 150 psi

Maximum Temperature 400° F

UCV SERIES

Maximum Shell Pressure 600, 800, 1000 250 psi

1200, 1700 150 psi

Maximum Tube Side Pressure 150 psi

Maximum Temperature 400° F

Materials UC/UCV Series

Tubes Copper

Tube Sheets Steel

Shell Steel/316L Stainless Steel (UCV)

Shell Connections Steel

Baffles Steel

End Bonnets Cast Iron

Mounting Brackets Steel

Gaskets Non-Asbestos Fiber/Nitrile Rubber

Nameplate Aluminum Foil

Materials USSC/USSCV Series

Tubes 316L Stainless Steel

Tube Sheets 316L Stainless Steel

Shell 316L Stainless Steel

Shell Connections 316L Stainless Steel

Baffles 316L Stainless Steel

End Bonnets 316L Stainless Steel

Mounting Brackets Steel

Gaskets Non-Asbestos Fiber/Nitrile Rubber

Nameplate Aluminum Foil

How to Order



Series

UC/USSC

UCA/USSCA

UCV/USSCV









Diameter



Tubeside T - Two Pass

F - Four Pass

Cooling Tube

Material Blank - Copper CN - CuNi SS - Stainless

Steel

Material Blank - Cast Iron B - Bronze SB - Stainless

Bonnet

Steel

End **Tube Sheet**

> Material Blank - Steel W - CuNi S - Stainless Steel

7inc Anodes Blank - None Z - Zinc

THERMAL **PRODUCTS**

UC/USSC = NPT Shell Connections; NPT Tube Connections

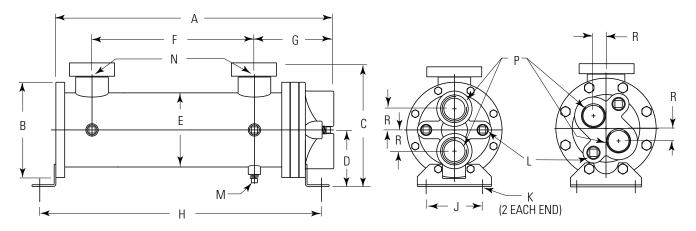
UCA/USSCA = ASME/ANSI Flange Shell Connections, NPT Tube Connections

UCV/USSCV = 1000 and Smaller: Inlet and Outlet NPT Shell Connections Rotated 180°, NPT Tube Side Connections

Spacing

UCV/USSCV = 1200 and Larger: ASME/ANSI Flange Inlet and NPT Outlet Shell Connections Rotated 180°, NPT Tube Side Connections

UC Two Pass



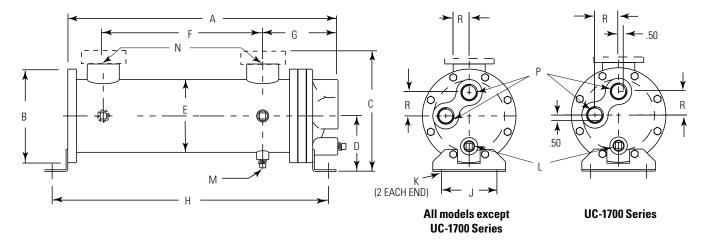
All models except UC-800 & UC-1200 Series

UC-800 & UC-1200 Series

| | | | С | | | | | | | | | | | | | | FT ² |
|-------|-------|----------|-------|-----------------|------|----------|-------|------|-------|------|--------------|------------|------------|----------|----------|------|-----------------|
| MODEL | A | B DIA | NPT | ASME* FLANGE | D | E DIA | F | G | Н | J | K | L NPT | M NPT | N NPT | P NPT | R | SURFACE AREA |
| 612 | 17.22 | 4.50 | 5.38 | 6.75 | 2.75 | 3.25 | 11.25 | 4.03 | 17.66 | 3.25 | .44 DIA | (2) | (3) | 1.00 | 1.00 | _ | 2.4 |
| 624 | 29.22 | 4.50 | 0.00 | 0.75 | 2.75 | 3.23 | 23.25 | 4.03 | 29.66 | 3.23 | DIA | .38 | (3) .25 | 1.00 | 1.00 | _ | 4.7 |
| 812 | 19.47 | | | | | 4.25 | 12.38 | | 19.65 | | .44 DIA | (2) .38 | (2) | 1.50 | 1.25 | 0.75 | 4.0 |
| 824 | 31.47 | 6.00 | 6.75 | 8.25 | 3.50 | | 24.38 | 4.97 | 31.65 | 3.50 | | | (3) .25 | | | | 7.9 |
| 836 | 43.47 | | | | | | 36.38 | | 43.65 | | | | | | | | 11.9 |
| 1012 | 19.68 | | | | 4.00 | 5.25 | 11.50 | | 19.94 | | .50 x .75 | (2) | (3) | 1.50 | 1.50 | 1.50 | 7.4 |
| 1024 | 31.68 | 6.75 | 7.75 | 9.25 | | | 23.50 | 5.62 | 31.94 | 4.00 | | | | | | | 14.5 |
| 1036 | 43.68 | | | | | | 35.50 | | 43.94 | | SLOT | .38 | .30 | | | | 21.5 |
| 1218 | 26.22 | | | | | | 17.38 | | 26.12 | | .50 x .75 | (2) | (3) .38 | 2.00 | 2.00 | 1.10 | 15.3 |
| 1224 | 32.22 | 775 | | 10.38 | 4.50 | 6.25 | 23.38 | F 00 | 32.12 | F 00 | | | | | | | 21.1 |
| 1236 | 44.22 | 7.75 | 8.75 | | 4.50 | | 35.38 | 5.89 | 44.12 | 5.00 | ŜLOT | (2) .50 | | | 2.00 | | 31.3 |
| 1248 | 56.22 | | | | | | 47.38 | | 56.12 | | | .00 | | | | | 41.6 |
| 1724 | 34.69 | | | | | | 23.50 | | 34.27 | | | | (3) | | | | 47.7 |
| 1736 | 46.69 | 10 50 | 44.50 | 40.00 | | 8.62 | 35.50 | 7.04 | 46.27 | 7.00 | .62 | (2) | .38 | 0.00 | 2.50 | 0.05 | 70.1 |
| 1748 | 58.69 | 10.50 | 11.58 | 13.00 | 5.75 | | 47.50 | 7.81 | 58.27 | 7.00 | X .88 | .50 | .30 | 3.00 | | 2.25 | 92.5 |
| 1760 | 70.69 | | | | | | 59.50 | | 70.27 | | SLOT | | | | | | 114.8 |

^{*150#} ASME/ANSI Flange (Optional). NOTE: We reserve the right to make reasonable design changes without notice. Consult factory. All dimensions are inches.

UC Four Pass



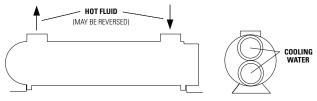
| | | | C | | | | | | | | | | | | _ | | FT ² |
|-------|-------|-------|-------|-----------------|------|----------|-------|--------|-------|------|---------------|------------|------------|----------|----------|------|-----------------|
| MODEL | Α | B | NPT | ASME* FLANGE | D | E DIA | F | G | н | J | K | L NPT | M NPT | N NPT | P NPT | R | SURFACE AREA |
| | | DIA | MPI | FLANGE | ע | DIA | | u | | J | | INFI | | IVIII | IVI I | n | |
| 612 | 17.20 | 4.50 | 5.38 | 6.75 | 2.75 | 3.25 | 11.25 | 4.01 | 17.66 | 3.25 | .44 | | (3) .25 | 1.00 | .75 | 1.00 | 2.4 |
| 624 | 29.20 | | | | | 0.20 | 23.25 | | 29.66 | 0.20 | DIA | | .25 | | | | 4.7 |
| 812 | 19.47 | | | | | | 12.00 | | 19.65 | | | (2) | (2) | | | | 4.0 |
| 824 | 31.47 | 6.00 | 6.75 | 8.25 | 3.50 | 4.25 | 24.00 | 4.97 | 31.65 | 3.50 | .44 DIA | .38 | (3) .25 | 1.50 | .75 | 1.25 | 7.9 |
| 836 | 43.47 | | | | | | 36.00 | | 43.65 | | DIA | .00 | .20 | | | | 11.9 |
| 1012 | 19.50 | | | | | | 11.50 | | 19.95 | | .50 | (0) | (0) | | | | 7.4 |
| 1024 | 31.50 | 6.75 | 7.75 | 9.25 | 4.00 | 5.25 | 23.50 | 5.43 | 31.95 | 4.00 | x .75 | (2) .38 | (3) .38 | 1.50 | 1.00 | 1.69 | 14.5 |
| 1036 | 43.50 | | | | | | 35.50 | | 43.95 | | SLOT | .30 | .30 | | | | 21.5 |
| 1218 | 26.22 | | | | | | 17.38 | | 26.12 | | | | | | | | 15.3 |
| 1224 | 32.22 | 7.75 | 8.75 | 10.38 | 4.50 | 6.25 | 23.38 | 5.89 | 32.12 | 5.00 | .50 x .75 | (2) .38 | (3) | 2.00 | 1.50 | 2.00 | 21.1 |
| 1236 | 44.22 | 7.70 | 0.73 | 10.30 | 4.30 | 0.23 | 35.38 | 5.69 | 44.12 | 5.00 | SLOT | .38 | (3) .38 | 2.00 | 1.50 | 2.00 | 31.3 |
| 1248 | 56.22 | | | | | | 47.38 | | 56.12 | | OLOT | | | | | | 41.6 |
| 1724 | 34.69 | | | | | | 23.50 | | 34.27 | | 00 | | | | | | 47.7 |
| 1736 | 46.69 | 10.50 | 11.58 | 13.00 | 5.75 | 8.62 | 35.50 | 7.81 | 46.27 | 7.00 | .62 | (2) | (3) | 3.00 | 2.00 | 2.50 | 70.1 |
| 1748 | 58.69 | 10.00 | 11.00 | 10.00 | 0.70 | 0.02 | 47.50 | 1 7.01 | 58.27 | 7.00 | x .88 SLOT | .38 | .38 | 3.00 | 2.00 | 2.50 | 92.5 |
| 1760 | 70.69 | | | | | | 59.50 | | 70.27 | | OLUT | | | | | | 114.8 |

^{*150#} ASME/ANSI Flange (Optional). NOTE: We reserve the right to make reasonable design changes without notice. Consult factory. All dimensions are inches.

UC Applications

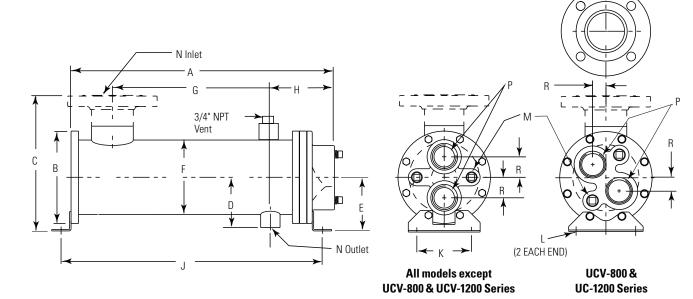
U-Tube Heat Exchangers allow the shell and tube bundle to expand and contract independently with temperature fluctuation. This reduces temperature dependent stresses so they are ideal in applications with large temperature differentials. Some typical examples for **UC** units include quench oil coolers, liquid to liquid heaters, and barrel oil coolers for plastic extrusion machines. The removable bundle design allows for easier cleaning of the shell side cavity when the bundle is removed.

Piping Hook-up



Specific applications may have different piping arrangements. Consult factory for assistance.

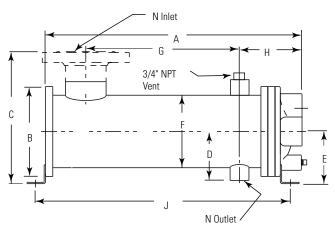
UCV Two Pass

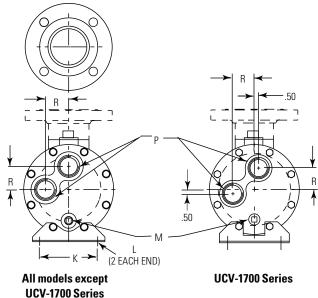


| MODEL | A | B DIA | С | D | E | F DIA | G | Н | J | K | L | M NPT | N INLET | N OUTLET | P NPT | R | FT ² SURFACE AREA |
|-------|-------|----------|--------|------|------|----------|-------|-------------|-------|------|-------|------------|------------|-------------|----------|------|------------------------------------|
| 612 | 17.22 | 4.50 | 5.25 | 2.62 | 2.75 | 3.25 | 11.00 | 4.00 | 17.66 | 3.25 | .44 | (2) | 1.25 | .75 | 1.00 | ı | 2.4 |
| 624 | 29.22 | 4.50 | J.ZJ | 2.02 | 2.73 | 3.23 | 23.00 | 4.00 | 29.66 | 3.23 | DIA | .38 | 1.25 | ./3 | 1.00 | - | 4.7 |
| 812 | 19.47 | | | | | | 12.00 | | 19.65 | | .44 | (0) | | | | | 4.0 |
| 824 | 31.47 | 6.00 | 6.75 | 3.15 | 3.50 | 4.25 | 24.00 | 4.60 | 31.65 | 3.50 | DIA | (2) .38 | 1.50 | .75 | 1.25 | 0.75 | 7.9 |
| 836 | 43.47 | | | | | | 36.00 | | 43.65 | | | .30 | | | | | 11.9 |
| 1012 | 19.68 | | | | | | 11.50 | | 19.94 | 4.00 | .50 | (2) .38 | 2.00 | 1.00 | 1.50 | 1.50 | 7.4 |
| 1024 | 31.68 | 6.75 | 7.77 | 3.70 | 4.00 | 5.25 | 23.50 | 5.37 | 31.94 | | x .75 | | | | | | 14.5 |
| 1036 | 43.68 | 0.70 | , ., , | | | | 35.50 | | 43.94 | | SLOT | .30 | | | | | 21.5 |
| 1218 | 26.22 | | | | | | 17.38 | | 26.12 | | | (2) .50 | 3.00* | 1.00 | 2.00 | | 15.3 |
| 1224 | 32.22 | | | | | | 23.38 | - 00 | 32.12 | - 00 | .50 | | | | | 4.40 | 21.1 |
| 1236 | 44.22 | 7.75 | 11.38 | 4.22 | 4.50 | 6.25 | 35.38 | 5.38 | 44.12 | 5.00 | x .75 | | | | | 1.10 | 31.3 |
| 1248 | 56.22 | | | | | | 47.38 | | 56.12 | | SLOT | | | | | | 41.6 |
| 1724 | 34.69 | | | | | | 23.00 | | 34.27 | | | | | | | | 47.7 |
| 1736 | 46.69 | | | | | | 35.00 | | 46.27 | | .62 | (2) | | | | | 70.1 |
| 1748 | 58.69 | 10.50 | 14.00 | 5.58 | 5.75 | 8.62 | 47.00 | 7.31 | 58.27 | 7.00 | x .88 | .50 | 4.00* | 1.50 | 2.50 | 2.25 | 92.5 |
| 1760 | 70.69 | | | | | | 59.00 | | 70.27 | | SLOT | | | | | | 114.8 |

^{*150#} ASME/ANSI Flange. NOTE: We reserve the right to make reasonable design changes without notice. Consult factory. All dimensions are inches.

UCV Four Pass





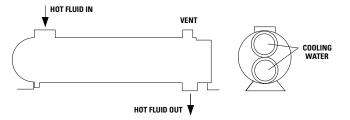
| | | В | | | | F | | | | | | M | N | N | P | | FT ² SURFACE |
|-------|-------|-------|-------|------|------|------|-------|------|-------|------|--------------|------------|-------|--------|------|------|----------------------------|
| MODEL | A | DIA | C | D | E | DIA | G | I | J | K | L | NPT | INLET | OUTLET | NPT | R | AREA |
| 612 | 17.20 | 4.50 | 5.25 | 2.62 | 2.75 | 3.25 | 11.00 | 3.98 | 17.66 | 3.25 | .44 | (2) .38 | 1.25 | .75 | .75 | 1.00 | 2.4 |
| 624 | 29.20 | 7.00 | 0.20 | 2.02 | 2.73 | 3.23 | 23.00 | 3.30 | 29.66 | 5.25 | DIA | .38 | 1.20 | .70 | .,, | 1.00 | 4.7 |
| 812 | 19.47 | | | | | | 12.38 | | 19.65 | | | (0) | | | | | 4.0 |
| 824 | 31.47 | 6.00 | 6.75 | 3.15 | 3.50 | 4.25 | 24.38 | 4.60 | 31.65 | 3.50 | .44 | (2) .38 | 1.50 | .75 | .75 | 1.25 | 7.9 |
| 836 | 43.47 | | | | | | 36.38 | | 43.65 | | DIA | .38 | | | | | 11.9 |
| 1012 | 19.50 | | | | | | 11.50 | | 19.95 | | .50 | (0) | 0.00 | | | 4.00 | 7.4 |
| 1024 | 31.50 | 6.75 | 7.77 | 3.70 | 4.00 | 5.25 | 23.50 | 5.18 | 31.95 | 4.00 | x .75 | (2) .38 | 2.00 | 1.00 | 1.00 | 1.69 | 14.5 |
| 1036 | 43.50 | | | | | | 35.50 | | 43.95 | | SLOT | .30 | | | | | 21.5 |
| 1218 | 26.22 | | | | | | 17.38 | | 26.12 | | | | | | | | 15.3 |
| 1224 | 32.22 | 7.75 | 10.38 | 4.22 | 4.50 | 6.25 | 23.38 | 5.38 | 32.12 | 5.00 | .50 x .75 | (2) .38 | 3.00* | 1.00 | 1.50 | 2.00 | 21.1 |
| 1236 | 44.22 | | | | | | 35.38 | | 44.12 | | SLOT | .38 | | | | | 31.3 |
| 1248 | 56.22 | | | | | | 47.38 | | 56.12 | | OLOT | | | | | | 41.6 |
| 1724 | 34.69 | | | | | | 23.00 | | 34.27 | | 00 | | | | | | 47.7 |
| 1736 | 46.69 | 10.50 | 13.00 | 5.58 | 5.75 | 8.62 | 35.00 | 7.31 | 46.27 | 7.00 | .62 x .88 | (2) | 4.00* | 1.50 | 2.00 | 2.50 | 70.1 |
| 1748 | 58.69 | | | | | | 47.00 | | 58.27 | | SLOT | (2) .38 | | | | | 92.5 |
| 1760 | 70.69 | | | | | | 59.00 | | 70.27 | | JLUT | | | | | | 114.8 |

^{*150#} ASME/ANSI Flange. NOTE: We reserve the right to make reasonable design changes without notice. Consult factory. All dimensions are inches.

UCV Applications

U-Tube Heat Exchangers allow the shell and tube bundle to expand and contract independently with temperature fluctuation. This reduces temperature dependent stresses so they are ideal in applications with large temperature differentials. Some typical examples for **UCV** units include steam to liquid heaters, vapor condensers, and steam condensers. The removable bundle design allows for easier cleaning of the shell side cavity when the bundle is removed.

Piping Hook-up



Specific applications may have different piping arrangements. Consult factory for assistance.