



# MTS SERIES

## REFRIGERATED DRYERS

20 through 2000 SCFM



# MTS CYCLING REFRIGERATED DRYERS

## Simple. Reliable. Efficient.

### SIMPLY SUPERIOR

Refrigeration dryers must be sized to handle the worst case operating conditions they may encounter - the highest possible flow at the highest possible inlet temperature on the hottest day of the year. The power consumption needed to operate at these worst case conditions is far greater than otherwise needed. Traditional dryers operate at maximum power all the time even though the actual demand on the dryer is normally much less.

The advanced Thermal Storage Technology in the MTS cycling dryer allows it to automatically reduce its power consumption to meet the actual demand saving you up to 80% over a traditional dryer. As a result, the MTS energy saving cycling dryer and its energy saving zero air loss drain are eligible for rebates in many parts of the country.

Dryer demand is a function of both air flow and ambient temperature. Unless both these variables are at their maximums at the same time, there is energy savings to be had. The MTS takes advantage of this by significantly reducing power consumption to match demand.

In most applications the air flow varies significantly throughout the day reaching peak demand only for a very short time and often can be close to zero overnight or during breaks. The MTS matches its power consumption to the air flow demand providing optimal energy savings.

Ambient temperatures can vary significantly during the day and from season to season throughout the year. Most of the time the ambient temperature is well below mid-day summer highs. The MTS takes advantage of the opportunity and automatically lowers its power consumption to match the decreased thermal demand.

**YOU GET WHAT YOU PAY FOR**

The advanced Mattei MTS cycling refrigeration air dryer combines the advantages of a direct thermal exchange with advanced Thermal Storage Technology. It's two dryers in one. By combining these two powerful energy saving technologies the MTS provides you with the lowest power consumption available in the market today. This cutting edge, patented concept not only reduces your energy bill, it also offers steady dew point performance and reliable operation to ensure you have continuous, worry free, clean and dry compressed air.

With unique digital controls that automatically manage energy consumption and energy saving condensate drains that automatically adjust to demand - the MTS cycling dryer saves energy and eliminates seasonal adjustments. It is the ultimate solution to remove moisture from your compressed air system.



Figure 2: The MTS uses quality components designed for industrial use



*Get your money's worth.  
GET A MATTEI.*

### HOW IT WORKS

The beauty of the MTS is its simplicity. It requires no hot gas bypass valve, recirculating pump or inverter. Just a simple, reliable and efficient design backed by a two year warranty. This focus on simple reliability combined with technological advances like the patented dual transfer heat exchanger has resulted in a bullet proof design and maximum energy savings.

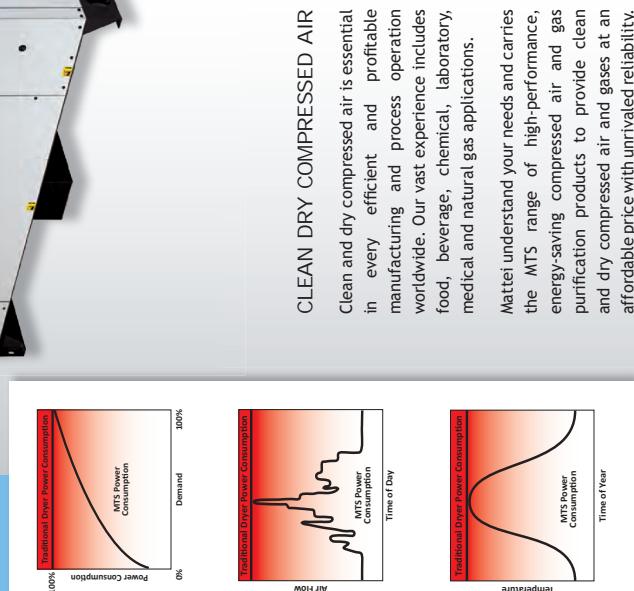


Figure 1: The MTS dryer uses less energy

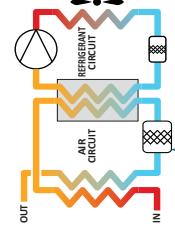


Figure 3: Simple, reliable performance

# CONTROLS THAT MATCH POWER CONSUMPTION TO DEMAND



## ADVANCED SYSTEM CONTROLLERS



Figure 4: MATTEI MTS Controller

Advanced microprocessor based control and protection system which controls dryer operation and adapts to the specific heat load demands. The MATTEI MTS dryers feature easy to use advanced electronic controls and digital LED displays on every model with standard features like automatic on/off operation and automatic self calibration.

### NO SEASONAL ADJUSTMENTS

Controls self-adjust with the seasons.

### GUARANTEED RELIABILITY

Extensively factory tested for quality assurance

### APPROVED FOR REBATES

Many utilities provide rebates for cycling dryers

### CONSISTENT COOLING

Thermal Storage Technology handles rapid changes in heat load

### CONSISTENT SEPARATION

Stainless demister maintains efficiency at any flow

### CONSISTENT DEW POINT

Assured by the advanced design

### ENVIRONMENTALLY FRIENDLY

RI34a refrigerant and non-toxic silica thermal mass

### ENERGY SAVING DESIGN

Uses up to 80% less energy than a traditional dryer

### HIGH AMBIENT DEW POINT SETTING

Provides additional energy savings during warm weather

### ZERO AIR LOSS CONDENSATE DRAINS

Saves energy by eliminating condensate drain air losses

### USER FRIENDLY DIGITAL CONTROLS

LED interface comes standard on every model

### QUICK & EASY START-UP

No pre-start up cooling, programming or calibration required

### AUTOMATIC OPERATION

Controls automatically turn on and off as needed

### BUILT FOR THE HEAT

Reliable operation through the hottest days of summer

### BUILT FOR THE COLD

Advanced design protects against winter freeze ups

### BUILT TO LAST

Compressor runs cooler and less often for a longer life

### BUILT FOR INDUSTRY

Top-mounted condenser protects against dusty conditions

### HANDLES THE PRESSURE

232 psig is standard with a 740 psig high pressure option

### EASY TO MAINTAIN

Simple refrigeration circuit needs no hot gas bypass

### EASY INSTALLATION

A 6 ft power cord included on all 115V dryers

### PROGRAMMABLE SERVICE WARNING

Keeps preventative maintenance on schedule

### WIDE AIR PATHS

Never worry about plugging up the heat exchanger

### WIDE CONDENSATE PATHS

Never worry about plugging up the drain

### MTS SERIES CONTROLLER FEATURES

	<b>Model</b> <b>MTS 0020 to 0250</b>	<b>Model</b> <b>MTS 0325 to 2000</b>
Type	electronic	microprocessor
User Interface	5 button digital interface	6 button digital interface
Display	Digital LED display	Digital LED display
Digital Readouts	Outlet air dew point Inlet air temperature Alarm codes	yes (in °F or °C) - yes (14 alarms)
LED Indicators	Alarm history Energy saving mode indicator Programmable service interval indicator Programmable user alarm User programmable operating parameters Two dew point settings Remote on/off capability Condensate drain control & test function Volt free general alarm contacts RS485 serial outlet (connects to modbus supervisor)	- yes yes yes yes yes yes yes - optional



Figure 5: Features of the MTS controller

### Energy Saving Condensate Drains

The MTS 0250 to 2000 models feature an intelligent electronic zero air loss drain that automatically adjusts as condensate flow increases and decreases with ambient and operating conditions. Unlike typical condensate drains, these drains need no calibration at start up or from season to season saving you time and valuable compressed air. Because of this energy saving feature, these drains are eligible for rebates in many parts of the country.

The MTS 0020 to 0200 models feature a timed solenoid drain. The drain is integrated into the control panel allowing for specific adjustment of the open and close times.



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## MTS SERIES TECHNICAL FEATURES

Model	Inlet & Outlet <sup>(1)</sup>	Rated Flow <sup>(2)</sup>		Absorbed Power <sup>(3)</sup>	Dimensions (inches)			Weight (net)	Voltage AC				
		scfm	Nm <sup>3</sup> /h		width	depth	height		115/1	230/1	230/3	460/3	575/3 <sup>(4)</sup>
MTS 0020	NPT/FLG	1/2"	20	34	0.26	20.9	15.3	20.1	80	●			
MTS 0030		1/2"	30	51	0.26	20.9	15.3	20.1	86	●	○		
MTS 0050		1/2"	50	85	0.36	20.9	15.3	20.1	91	●	○		
MTS 0075		1/2"	75	127	0.50	25.6	18.1	29.5	143	●	○		
MTS 0100		3/4"	100	170	0.64	25.6	18.1	29.5	148	●	●		
MTS 0125		1"	125	212	0.97	25.6	18.5	29.5	176	●	●		
MTS 0150		1"	150	255	0.92	30.7	18.5	33.5	209	●	●		
MTS 0175		1"	175	297	1.11	30.7	18.5	33.5	227	●	●		
MTS 0200		1 1/2"	200	340	1.30	30.7	34.0	37.0	368	●	●	●	○
MTS 0250		1 1/2"	250	425	1.32	30.7	34.0	37.0	388	●	●	●	○
MTS 0325		1 1/2"	325	552	2.07	30.7	34.0	37.0	416	●	○	●	○
MTS 0425		2"	425	722	2.82	34.0	45.1	43.3	582	●	●	●	○
MTS 0520		2"	520	883	3.28	34.0	45.1	43.3	646	○	●	●	○
MTS 0600		2 1/2"	600	1019	3.49	34.0	57.0	43.3	833	○	●	●	○
MTS 0700		2 1/2"	700	1189	3.64	34.0	57.0	43.3	866	○	●	●	○
MTS 0800		2 1/2"	800	1359	4.28	34.0	57.0	43.3	880	○	●	●	○
MTS 1000		3"	1000	1699	5.09	37.9	68.6	61.7	1598	○	●	●	○
MTS 1220		4" <sup>(1)</sup>	1220	2073	6.48	37.9	77.3	61.7	1907	○	●	●	○
MTS 1600		4" <sup>(1)</sup>	1600	2718	8.55	34.1	98.2	81.7	2513	○	●	●	○
MTS 2000		4" <sup>(1)</sup>	2000	3400	10.75	34.1	98.2	81.7	3064	○	●	●	○

Specifications	MTS 0020 to 0325	MTS 0425 to 1220	MTS 1600 to 2000
<b>Design operating pressure range</b>	0 to 232 psig	0 to 232 psig	0 to 232 psig
<b>Design inlet air temperature range</b>	41 to 158°F	41 to 158°F	41 to 149°F
<b>Design ambient temperature range</b>	41 to 115°F	41 to 115°F	41 to 110°F
<b>Condenser cooling options</b>	air only	air (standard) or water (optional)	air (standard) or water (optional)
<b>Refrigerant type</b>	R134a	R134a	R134a

### pressure & dew point correction factors <sup>(5)</sup>

inlet air pressure (psig)	50	75	100	120	150	232	pressure dew point (°F)	38	40	45	50
correction factor	0.77	0.90	1	1.07	1.12	1.23	correction factor	1	1.05	1.21	1.36

### temperature correction factors <sup>(5)</sup>

inlet air temperature (°F)	90	100	110	120	130	158	ambient temperature (°F)	90	100	110	115
correction factor	1.23	1	0.81	0.68	0.61	0.44	correction factor	1.07	1	0.93	0.88

(1) 1/2" to 3" connections are NPT threaded. 4" connections are flanged.

(2) In compliance with CAGI (ADF 100) / NFPA (class H): inlet temperature: 100°F, ambient temperature: 100°F, inlet pressure: 100 psig, pressure dew point: 33°F to 39°F, and pressure drop not to exceed 5 psid. For all other conditions refer to the correction factors above. For performance at other conditions, contact Mattei.

(3) Nominal absorbed power at rated operating conditions using 115/1/60 or 460/3/60 power supply (as applicable). For absorbed power at other voltages or conditions, contact Mattei.

(4) Includes 460 Volt to 575 Volt transformer internally mounted and wired on MTS 0200, 0250 and 0425 to 2000.

(5) To be used as a rough guide only. All applications should be confirmed by Mattei.

● Standard ○ Available on request



COMPANY  
WITH QUALITY MANAGEMENT  
SYSTEM CERTIFIED BY DNV  
= ISO 9001 : 2001 =

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