

• **Temperature Control Units**  
Water & Oil  
30° - 500°F

- **Portable Chillers**  
Air & Water-Cooled  
20° - 70°F
- **Central Chillers**  
Air & Water-Cooled  
Packages & Modules  
20° - 70°F
- **Pump Tank Stations**  
Chilled or Tower Water  
200 - 3600 gallons
- **Cooling Tower Cells**  
45 - 540 tons
- **Filters**
- **Heat Exchangers**

## WARRANTIES

**1 Year** covering the entire machine.  
**4 Years** control instrument .

**CHOOSE THE CONTROL INSTRUMENT TO FIT YOUR NEEDS**



'400' Series



'LE' Series



'HE' Series

## REGAL SERIES



RK-2770HC shown.

**YOUR PROCESS DEMANDS THE MOST DEPENDABLE TEMPERATURE CONTROL UNIT AVAILABLE.**

Advantage Regal Series temperature control units won't let you down. Every Advantage temperature control unit is supported by application expertise, engineering know how, and un-surpassed service support from experienced technicians.

*Since 1977 Advantage has been applying, designing and servicing the best chillers available.*



## OIL UNITS

- **100° to 500°F Process Temperatures**
- **1 to 7.5 HP Centrifugal Pumps (20 - 100 GPM)**
- **12 to 48 KW Heaters**
- **3.5 Sq. Ft Heat Exchanger**  
(Included on "HC" models)
- **Customize A Unit To Meet Your Specific Requirements**



RK-1230H shown.

## APPLICATIONS

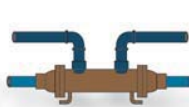
Regal Series temperature control units can be used on a variety of process applications that require 100°F to 500°F process temperatures.



Molds & Dies



Nozzles, Barrels & Tools



Heat Exchangers



Troughs & Tanks



Rolls



Radiators and Air Coils



Jacketed Vessels and Mixers



Lasers



## THE REGAL SYSTEM

The **REGAL** hot oil temperature controller is built with cast and welded components in the circulation system to minimize leaks and is suitable for use in plastics, rubber, die casting and other processes that require fluid temperatures to 500°F.

For units with up to 3 HP pumps, the **REGAL** uses a galvanized steel base on which the fluid circulating assembly and electrical cabinet is mounted. For units with 5 to 7.5 HP pumps, a tubular steel frame is provided. Most standard **REGAL** units use stainless steel panels to provide environmental aesthetic quality and to prevent corrosion. A hinged electrical cabinet door is standard on all **REGAL** units.

The **REGAL** is compatible with many industrial grade heat transfer fluids.



RK-1230HC

## PROCESS CONNECTIONS



Standard female NPT fittings are used for all process connections. To and From process connection are supplied with shut-off valves for ease of operation, service and shut down.

## STANDARD FEATURES AND OPTIONS

### TANK CONSTRUCTION:

- Large capacity expansion tank
- NPT process connections with process line shut-off valves
- Oil level sight glass
- Air operated purge circuit
- Fluid drain valve
- Fluid fill port

### ELECTRICAL:

- Process pump motor starter
- Fused transformer
- 110 volt alarm output
- 5 kAa RMS SSCR

### PRESSURE GAUGE:

- To process

### PUMP:

- High flow centrifugal pump
- Cast iron casing
- Water cooled pump seal
- Stainless steel motor shaft

### WARRANTY:

- 1 year parts and labor

### OPTIONS

### INSTRUMENTATION:

- HE remote display with 20' cable
- SPI communications cable - 20'
- HE instrument with Modbus interface

### HEATER:

- Flanged bolt-in mount
- Vertical orientation
- Steel heater sheath
- Mercury heater contactor

### CABINETRY/FRAME:

- Stainless steel cabinetry
- Hinged electrical cover
- Portable, on casters

### SYSTEM ALARMS:

- Audible alarm
- Visual/audible alarm beacon

### LIMIT DEVICES:

- Water supply pressure switch
- Motor overload relay
- Pressure relief valve (water)
- High temperature limit
- Fused control circuit

### HEAT EXCHANGERS:

- Custom heat exchanger sizes

### ELECTRICAL:

- Nema 12 construction
- Special electrics

### CABINETRY:

- Rear Panel Cover

## AIR-COOLED UNITS



RK-1230HCA

Air-cooled units feature a high volume centrifugal pump with air-cooled pump seal. Units that include the cooling feature are equipped with a high temperature air-cooled heat exchanger to provide process cooling. When required, a valve opens introducing cooled fluid into the process while the fan exhausts the heat to the environment. The fan runs continuously providing a cool fluid reserve in the heat exchanger for rapid cooling on demand.

## COMPONENTS

Southgate Process Equipment, Inc.

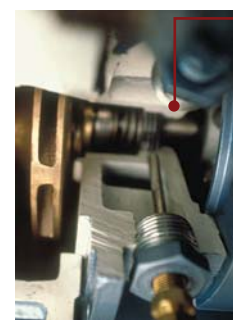
Phone: (770) 345-0010 / Email: [Sales@southgateprocess.com](mailto:Sales@southgateprocess.com)



**HEATER...** Vertical mounting of the heater allows for easy removal when service is required. The heater has a steel heater sheath for long service life with elevated oil temperatures and is flanged mounted and secured with bolts to the heating cylinder. The cylinder is bolted directly to the pump casing reducing the potential of leaks compared to threaded assemblies that are typical of competitive models.



**PUMP...** A low pressure, high flow centrifugal pump eliminates the high pressure safety concerns of positive displacement oil pumps. Custom designed pump casings produces high flow with low horsepower.



**PUMP SEAL COOLING...** To maintain seal integrity and to lengthen service life, cooling is provided to the pump seal by circulating water in a cast jacket that surrounds the seal area. A limit switch monitors the water supply pressure and prevents unit operation when inadequate water supply pressure is provided.

## CONTROL INSTRUMENTS

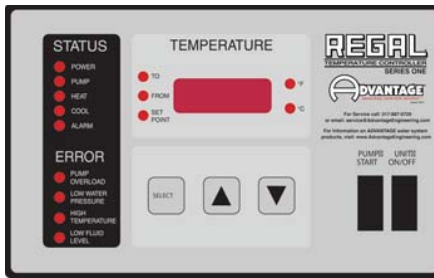
Advantage offers three levels of control for the Regal unit. All control package options are microprocessor based instruments offering from basic to advanced control and monitoring functions. Advantage microprocessor control instruments are developed specifically for high temperature fluid circulating temperature control units. Each control instrument is built for the industrial environment. Temperature displays and indicating lights use bright LED's and digital displays. Each control instrument includes a 4 year warranty.



400°F REGAL

### 400° INSTRUMENT:

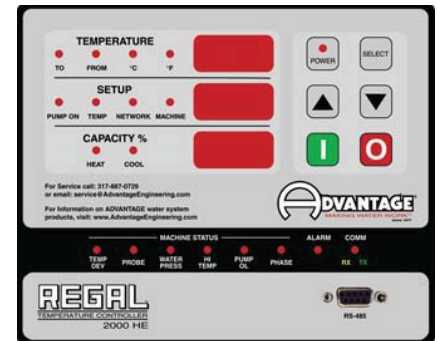
- Up to 400°F temperatures
- Large temperature display
- Status lights for *pump, power, heat and cool*
- On/off toggle switch
- Setpoint selector dial



500°F REGAL LE

### 'LE' INSTRUMENT - up to 500°F:

- Single temperature display for *to process, from process and setpoint temperatures*
- Status lights for *power, pump heat, cool and alarm*
- Error lights for *pump overload, low water pressure, and high temperature*
- Pump start switch
- Unit on/off toggle switch
- Soft key operators
- 110 volt alarm output



500°F REGAL HE

### 'HE' INSTRUMENT - up to 500°F:

- Continuous *to process* temperature display
- Selectable *from process* temperature display
- Temperature display in Fahrenheit or Celsius
- Continuous *setpoint* temperature display
- Setup display for *temperature, network and machine*
- Capacity display for *heat, cool*
- Ok-fault status display for *temperature deviation, probe, water pressure, high temperature, pump overload and phase*
- Alarm display
- Communications display
- SPI communications
- Soft key operators
- 110 volt alarm output

## ELECTRICAL CONSTRUCTION

**NEMA 1** is the standard **REGAL** electrical construction and is suitable for the majority of applications. Components include pump motor starter with overload protection, mercury heater contactor, transformer with 110 volt fuse control circuit.

Offered as an option, Regal units can be customized to meet many electrical requirements including UL labeled electrical enclosures and NFPA 79. A fused or non-fused disconnect is optional.



NEMA 12

NEMA 1

## LIMIT DEVICES

- **High temperature limit** prevents unit operations if process temperatures exceed 500°F.
- **Water supply pressure switch** prevents operation if the supply pressure presented to the pump seal cooling circuit is not adequate.
- **Pressure relief valve** for the cooling circuit vents excessive water pressure, which can occur during use of the optional heat exchanger.
- **Motor overload relay** protects the pump motor from excessive amperage, which can occur when the flow is higher than the pump rating.
- **Fused control circuit** is included to protect the microprocessor instrument.



**EXPANSION TANK AND RESERVOIR...** Welded of mild steel for structural integrity, the large capacity expansion tank provides space for thermal expansion during operation. The tank doubles as a storage reservoir during unit shut down. A vent is provided to protect against unit over-pressurization. A sight glass is installed on the expansion tank for visual monitoring of the fluid level. A fill port is provided on top of the tank for convenience.

**PROCESS COOLING CIRCUIT (optional)...** For process cooling, a water-to-oil heat exchanger is used. The heat exchanger is selected for its high temperature specifications. Water flow through the heat exchanger is controlled by the actuation of a solenoid valve. The solenoid valve is controlled by the control instrument. A heat exchanger with 3.5 sg. ft. of heat transfer surface is used. Larger heat exchangers are available for added cooling capacity.



**OIL PURGE...** An oil purge assembly is supplied as standard. This feature allows for 'purging' the mold of process fluid and storing the fluid in the unit. The mold purge requires a low pressure compressed air source for operation.



# SPECIFICATIONS

MODEL RK-		1230H	1230HC	1245H	1245HC	1250H	1250HC	1645H	1645HC	1650H	1650HC	1660H	1660HC	2460H	2460HC
<b>Heater<sup>1</sup></b>	KW	12	12	12	12	12	12	16	16	16	16	16	16	24	24
<b>Heat Exchanger</b>	Sq. Ft.	--	3.5	--	3.5	--	3.5	--	3.5	--	3.5	--	3.5	--	3.5
<b>Process Pump</b>	HP	1	1	1½	1½	2	2	1½	1½	2	2	3	3	3	3
	GPM	30	30	45	45	50	50	45	45	50	50	60	60	60	60
	PSI	24	24	26	26	28	28	26	26	28	28	26	26	26	26
<b>Unit Amperage<sup>2</sup></b> (Full Load) <b>@ 3ø/60hz</b>	230 Volts	34.8	34.8	36.4	36.4	38.0	38.0	47.0	47.0	49.0	49.0	51.0	51.0	71.0	71.0
	460 Volts	17.9	17.9	18.7	18.7	19.5	19.5	23.5	23.5	24.5	24.5	25.5	25.5	35.5	35.5
	575 Volts	14.3	14.3	14.9	14.9	15.6	15.6	18.8	18.8	19.6	19.6	20.4	20.4	28.4	28.4
<b>Unit Dimensions</b> (inches)	Height	44	44	44	44	44	44	58	58	58	58	58	58	58	58
	Width	16	16	16	16	16	16	23	23	23	23	23	23	23	23
	Depth	24	24	24	24	24	24	47	47	47	47	47	47	47	47
<b>Process Connections</b> (inches)	To / From <sup>3</sup>	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Supply / Drain <sup>4</sup>	½	½	½	½	½	½	½	½	½	½	½	½	½	½
<b>Unit Weight</b> (pounds)	Shipping <sup>5</sup>	275	275	285	285	300	300	580	580	595	585	610	610	770	770

MODEL RK-		2770H	2770HC	27100H	27100HC	3660H	3660HC	3670H	3670HC	36100H	36100HC	4870H	4870HC	48100H	48100HC
<b>Heater<sup>1</sup></b>	KW	27	27	27	27	36	36	36	36	36	36	48	48	48	48
<b>Heat Exchanger</b>	Sq. Ft.	--	3.5	--	3.5	--	3.5	--	3.5	--	3.5	--	3.5	--	3.5
<b>Process Pump</b>	HP	5	5	7½	7½	3	3	5	5	7½	7½	5	5	7½	7½
	GPM	70	70	100	100	60	60	70	70	100	100	70	70	100	100
	PSI	28	28	44	44	26	26	28	28	44	44	28	28	44	44
<b>Unit Amperage<sup>2</sup></b> (Full Load) <b>@ 3ø/60hz</b>	230 Volts	84.0	84.0	90.8	90.8	101.1	101.1	106.7	106.7	113.5	113.5	138.8	138.8	143.6	143.6
	460 Volts	42.4	42.4	45.8	45.8	50.9	50.9	53.7	53.7	57.1	57.1	68.9	68.9	72.3	72.3
	575 Volts	33.9	33.9	36.6	36.6	40.7	40.7	42.9	42.9	45.6	45.6	55.1	55.1	57.8	57.8
<b>Unit Dimensions</b> (inches)	Height	65	65	65	65	65	65	65	65	65	65	65	65	65	65
	Width	22	22	22	22	22	22	22	22	22	22	22	22	22	22
	Depth	33	33	33	33	33	33	33	33	33	33	33	33	33	33
<b>Process Connections</b> (inches)	To / From <sup>3</sup>	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	Supply / Drain <sup>4</sup>	½	½	½	½	½	½	½	½	½	½	½	½	½	½
<b>Unit Weight</b> (pounds)	Shipping <sup>5</sup>	715	715	730	730	740	740	740	740	740	740	750	750	770	770

**Notes:**

1. Derate heater output by 25% for 208/3/60 operation.
  2. Consult factory for 50hz operations.
  3. T - to process; F - from process.
  4. S - water supply; D - drain.
  5. Approximate shipping weight. Selection of certain options and customer features may change the shipping weight.
- PLEASE NOTE:** Models with an "H" suffix provide heating only. Models with an "HC" suffix provide cooling through the U-tube heat exchanger and heating.

## OTHER PRODUCTS



## Model Designator for Regal Series Temperature Control Units

**RK - 1230H**

Regal Series  
Heater KW  
Pump GPM

Mode:  
H : Heating Only  
HC : Heating & Cooling



TEMPERATURE CONTROLLERS • PORTABLE CHILLERS • CENTRAL CHILLERS • PUMP TANK STATIONS • TOWER SYSTEMS • FILTERS

**Temperature Control Units**  
Water & Oil  
30° - 500°F

- **Portable Chillers**  
Air & Water-Cooled  
20° - 70°F
- **Central Chillers**  
Air & Water-Cooled  
Packages & Modules  
20° - 70°F
- **Pump Tank Stations**  
Chilled or Tower Water  
200 - 3600 gallons
- **Cooling Tower Cells**  
45 - 540 tons
- **Filters**
- **Heat Exchangers**

## REGAL SERIES - Air-Cooled

**ADVANTAGE Regal** high temperature oil units are designed to supply up to 500°F of temperature stabilized heat transfer fluid to applications such as plastic molding, chemical processing and many others. **Air-cooled units need no water hook-ups.** Both *heating only* and *heating and cooling* models are available.

- **PROCESS TEMPERATURES:** 100°F to 500°F
- **AVAILABLE PUMP HP:** 1 to 3
- **AVAILABLE HEATER KW:** 12 to 24
- **COOLING OPTION:** Air-cooled via heat exchanger
- **CONTROL INSTRUMENT:** Microprocessor based
- **STANDARD DIMENSIONS:** 44" x 16" x 24" (HxWxD)

All models feature a high volume centrifugal pump with air-cooled pump seal. Models that include the optional cooling feature are equipped with a high temperature air-cooled heat exchanger to provide process cooling. When required, a valve opens introducing cooled fluid into the process while the fan exhausts the heat to the environment. The fan runs continuously providing a cool fluid reserve in the heat exchanger for rapid cooling on demand.

### WARRANTIES

- 1 Year** covering the entire machine.
- 4 Years** control instrument



### STANDARD FEATURES

#### TANKS:

- Large capacity expansion tank
- NPT process connections
- Process line shut-off valves
- Oil level sight glass
- Air operated mold purge circuit
- Fluid drain valve
- Fluid fill port

#### PRESSURE GAUGE:

- To process

#### CONTROL INSTRUMENT:

- Advantage LE

#### WARRANTY:

- 1 year parts and labor
- See #W-700 for details

#### PUMP:

- Low pressure centrifugal pump
- Cast iron casing
- Bronze pump impeller
- Air-cooled pump seal
- Stainless steel motor shaft

### OPTIONS

#### INSTRUMENTATION:

- HE control instrument
- Remote display (HE)
- SPI communications cable - 20' (LE & HE)

#### SYSTEM ALARMS:

- Audible alarm
- Visual/audible alarm beacon

#### ELECTRICAL:

- Nema 12 construction
- Special electrics

#### HEATER:

- Flanged bolt-in mount
- Vertical orientation
- Steel heater sheath
- Mercury heater contactor

#### CABINETY/FRAME:

- Stainless steel cabinetry
- Hinged electrical cover
- Portable, on casters
- Galvanized steel base

#### LIMIT DEVICES:

- Motor overload relay
- High temperature limit
- Fused control circuit

#### ELECTRICAL:

- Process pump motor starter
- Fused transformer
- 10' power cord installed
- 110 volt alarm output
- 5 kA RMS SSCR

### APPLICATIONS

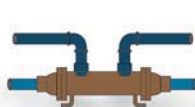
Regal Series temperature control units can be used on a variety of process applications that require 100°F to 500°F process temperatures.



Molds & Dies



Nozzles, Barrels & Tools



Heat Exchangers



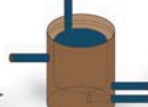
Troughs & Tanks



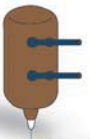
Rolls



Radiators and Air Coils



Jacketed Vessels and Mixers



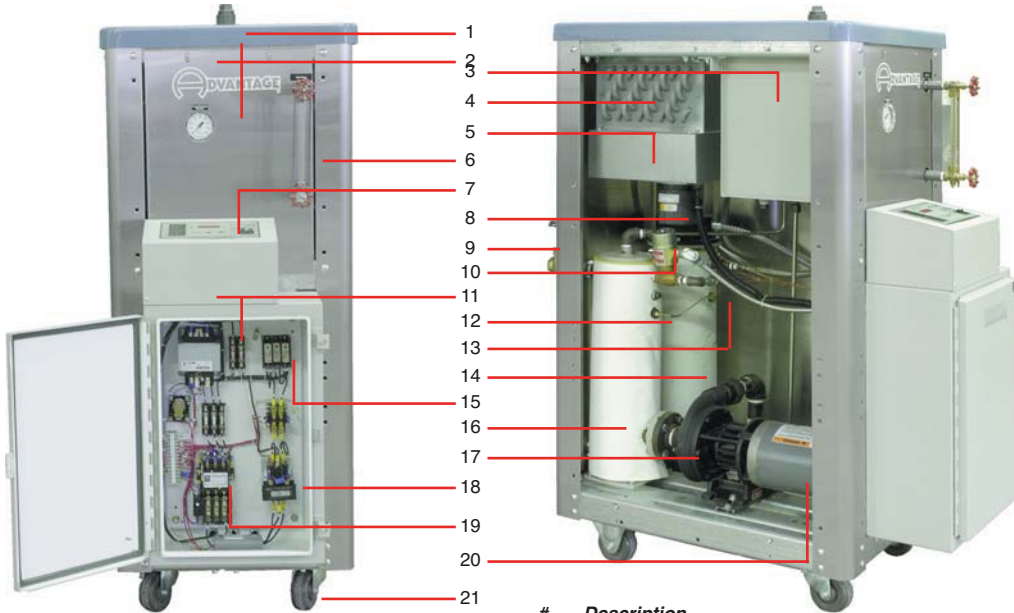
Lasers

# SPECIFICATIONS

H = Heating Only HCA = Heating & Cooling Air-Cooled

SPECIFICATIONS RK-		1230H/HCA	1245H/HCA	1250H/HCA	1645H/HCA	1650H/HCA	1660H/HCA	2460H/HCA
HEATER <sup>1</sup>	KW	12	12	12	16	16	16	24
PROCESS PUMP	HP	1	1½	2	1½	2	3	3
	GPM	30	45	50	45	50	60	60
	PSI	24	26	28	26	28	26	26
FULL LOAD AMPERAGE @ 3ø/60hz <sup>2</sup>	230 volt	34.8	36.4	38.0	47.0	49.0	51.0	71.0
	460 volt	17.9	18.7	19.5	23.5	24.5	25.5	35.5
	575 volt	14.3	14.9	15.6	18.8	19.6	20.4	28.4
DIMENSIONS	Height	60"	60"	60"	60"	60"	60"	60"
	Width	24"	24"	24"	24"	24"	24"	24"
	Depth	52"	52"	52"	52"	52"	52"	52"
CONNECTIONS	T/F <sup>3</sup>	1"	1"	1"	1"	1"	1"	1"
WEIGHTS (lbs)	Shipping <sup>4</sup>	600	625	630	700	725	730	850

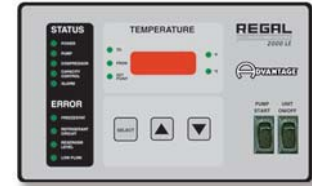
1. Derate heater output by 25% for 208/3/60 operation. 2. Consult factory for 50hz operations. 3. T - to process; F - from process. 4. Approximate shipping weight.



- | #  | Description                                  |
|----|--|
| 1  | - Fluid fill port                            |
| 2  | - Fluid pressure gauge                       |
| 3  | - Expansion tank                             |
| 4  | - Heat exchanger                             |
| 5  | - Cooling fan and shroud                     |
| 6  | - Fluid level sight glass                    |
| 7  | - Control Instrument                         |
| 8  | - Fan motor                                  |
| 9  | - Process connections                        |
| 10 | - Cooling valve                              |
| 11 | - Transformer (with fuse)                    |
| 12 | - From process sensor                        |
| 13 | - To process sensor                          |
| 14 | - Discharge cylinder                         |
| 15 | - Power entry terminal block                 |
| 16 | - Suction cylinder                           |
| 17 | - Centrifugal pump with air-cooled seal      |
| 18 | - Mercury heater contactor                   |
| 19 | - Pump motor starter and over load           |
| 20 | - Pump motor                                 |
| 21 | - Caster                                     |
| 22 | - Lift-off access panel                      |
| 23 | - To process connection and shut-off valve   |
| 24 | - From process connection and shut-off valve |
| 25 | - Air connection and valve for mold purge    |
| 26 | - Unit drain                                 |

C.

# CONTROL INSTRUMENTS



Standard

## 'LE' INSTRUMENT - up to 500°F:

- Temperature display for *to process*, *from process* and *setpoint* temperatures
- Status lights for *power*, *pump heat*, *cool* and *alarm*
- Error lights for *pump overload*, and *high temperature*
- Pump start switch
- Unit on/off toggle switch
- Soft key operators



Upgrade!

## 'HE' INSTRUMENT - up to 500°F:

- Continuous *to process* temperature display
- Selectable *from process* temperature display
- Temperature display in °F or °C
- Continuous *setpoint* temperature display
- Setup display for *temperature*, *network* and *machine*
- Capacity display for *heat*, *cool*
- Ok-fault status display for *temperature deviation*, *probe*, *high temperature*, *pump overload* and *phase*
- Alarm display
- Communications display
- SPI communications
- Soft key operators

## Model Designator for Regal Series Temperature Control Units

**RK - 1230HCA**

Regal Series

Heater KW

Pump GPM

Mode:

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HCA : Air-Cooled



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