



BASCO®
TYPE T and TC
MOISTURE
SEPARATORS
and TRAP

API Heat Transfer

...world leaders in heat transfer technology

Quality, Value and Performance. An API Heat Transfer tradition.

For over 75 years, original equipment manufacturers and aftermarket professionals have looked to API for a wide variety of heat transfer products.

The Type T and TC

Moisture Separators provide long term reliability
and value.





Experience, Innovation and Reliability

The Basic Operation of Type T and TC Separators

Basco Type T and TC Separators are designed to remove entrained moisture and solids from compressed air or gas streams. When properly installed and drained, we guarantee the removal of 99% of moisture and particles over 10 microns.

The design of the Basco Moisture Separators utilize the principal of centrifugal force to separate entrained moisture and drain it to the bottom reservoir. The removal is accomplished by causing the stream to enter a controlled centrifugal flow forcing entrained liquid and solids to the outer wall.

The Basco trap assembly, whether integral to the separator or purchased as a separate item, includes a corrosion-free, non-magnetic float mechanism. Loss of air is prevented by a positive O-ring seal. All traps are equipped with a deep well to allow for an immersion heater to prevent freeze damage to the trap.

Common Features and Differences

- The Type T Separator is designed without an internal trap. A remote trap assembly may be installed downstream. This is useful where space restrictions force the use of a shorter separator.
- The Type TC Separator has an internal corrosion-free trap assembly.
- Both Type T and Type TC separators and trap can be supported by its piping.
- Type T and TC separators can be furnished with ASME Code (UM) as an option. All models conform to ASTM A 278 Class 35 cast iron specifications.
- Compact design of trap assembly permits convenient removal of the housing for inspection or maintenance.
- Type TC Separators and traps can be furnished with an optional heating element to prevent freezing.
- · All separator and trap models are stocked and ready to ship.

We Understand Heat Transfer.

API Heat Transfer manufacturers the most extensive selection of heat exchangers in the industry including shell and tube, plate, and brazed aluminum designs. Extensive applications know-how and a wide variety of industrial products allows API to select the right heat exchanger for your application, and provide innovative alternative designs for your consideration.

Product diversity. Applications know-how. Manufacturing expertise. Renowned customer service. These ingredients set us apart and assure our customers of ultimate value.

State-of-the-Art Heat Exchanger Manufacturing Expertise for a Wide Range of Duties

Rugged Construction and Corrosion-Resistant Trap Assembly

Basco Moisture Separators and Traps include the following features:



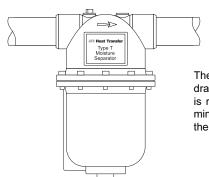
- Corrosion-Free Mechanisim
- Non-Magnetic Valve and Seat
- Heavy Cast Iron Construction
- Accessible for Cleaning
- Ports and Plugs Provided
- Accomodates Immersion Heater
- 250 psi Design Pressure
- Includes Blowdown Plug





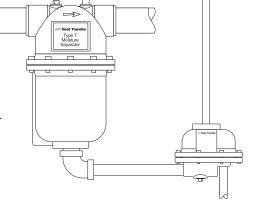


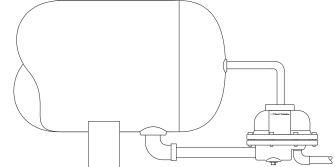
Traps for Type T Models are mounted remotely from the separator. Here the trap is installed directly below the separator and to drain. Traps for Type TC Models are integral to the separator.

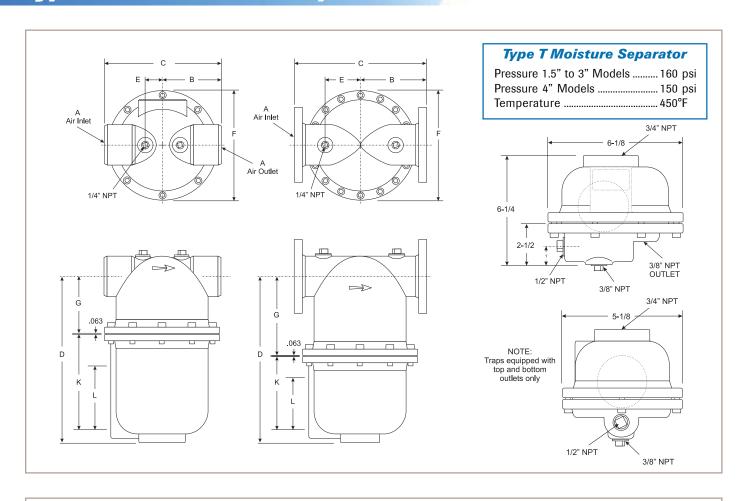


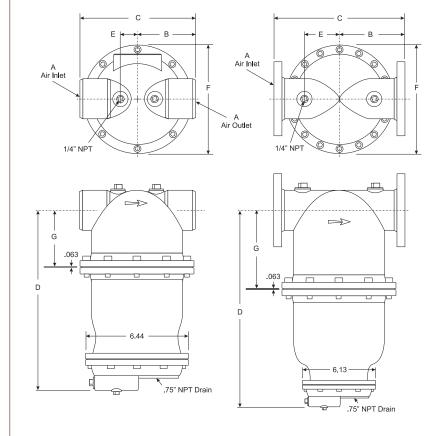
If clearances are restricted yet a vertical drain is desired, the trap may be mounted adjacent to the separator with a vent or support line installed back to the separator.

The trap assembly can be installed to drain air receiver tanks. This installation is required where floor clearances are minimal. Shown with a vent line back to the receiver tank.









Type TC Moisture Separator

ASME Code	160	psig	@	450°F
Non-Code	160	psig	@	300°F
Non-Code	250	psig	@	250°F
Flanged Models	160	psig	@	300°F

Type T and TC Moisture Separator Performance

OPERATING PRESSURE	CAPACITY in SCFM of AIR (at 14.7 psia & 60°F)*											
psia*	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"	DROP psi		
10	22	22	35	55	80	145	220	330	580	0.63		
20	32	32	52	84	120	220	330	490	880	0.75		
30	43	43	69	107	153	280	425	630	1100	0.83		
40	51	51	82	128	182	330	500	750	1310	0.88		
50	58	58	93	145	210	375	580	850	1510	0.93		
75	74	74	120	185	253	475	720	1080	1950	1.04		
100	86	86	140	220	315	565	865	1300	2300	1.14		
125	99	99	160	250	360	645	1000	1500	2600	1.21		
150	111	111	180	280	400	715	1100	1650	2900	1.26		
200	130	130	210	330	475	850	1300	1950	3450	1.55		
250	148	148	240	375	540	980	1500	2200	4000	1.75		

^{*} Add 14.7 to psig

Discharge Capacity for TC Trap Assembly

TC Trap Inlet	Orifice Diameter	Differential Pressure (psi) / Discharge Capacity (Lbs. per Hour @ 70°									
0/40	0/00"	5 psi	10 psi	25 psi	50 psi	75 psi	100 psi				
3/4"	3/32"	88#/Hr	133#/Hr	239#/Hr	385#/Hr	491#/Hr	563#/Hr				

Provisions for immersion heater at bottom of trap. Accomodates 5/8" x 2" heater element at 50 watts / 120 VAC. 12" leads S/S NPT, NEMA 1 Box

Type T and TC Moisture Separator Dimensions

SIZE	TYPE	DIA	A Air Conn.	В	С	D	E	F	G	K	L	Drain NPT	Wgt Lbs.
1/2"	TC	4-1/8	1/2" NPT	2-3/4	5-1/2	11-7/8	4-1/8			-	-	3/4"	22
3/4"	TC	4-1/8	3/4" NPT	2-3/4	5-1/2	11-7/8	4-1/8			-	-	3/4"	22
1"	TC	5-1/2	1" NPT	3	6	13-5/8	5-1/4			-	-	3/4"	27
1-1/4"	TC	5-1/4	1-1/4" NPT	3	6	13-5/8	5-1/4			-	-	3/4"	27
1-1/2"	TC	5-1/2	1-1/2" NPT	3	6	13-7/8	5-7/8			-	-	3/4"	34
2"	TC	6-5/8	2" NPT	4-1/16	8-1/8	15-3/8				-	-	3/4"	44
2-1/2"	TC	7-3/4	2-1/2" NPT	4-5/8	9-3/8	19-3/8				-	-	3/4"	68
3"	TC	9-1/8	3" NPT	5-1/2	11	20-7/8				-	-	3/4"	97
3"	TC	9-1/8	3" FLG										
4"	TC	11-1/4	4" FLG	7-15/16	15-7/8	23-1/2				-	-	2"	142
1-1/2"	Т	5-1/4	1-1/2" NPT	3-3/4	7-1/2	11-5/8	1-5/8	7-1/2	3-7/8	6-3/16	4-3/4	1-1/2"	29
2"	Т	6-5/8	2" NPT	4-1/16	8-1/8	13	1-1/2	8-1/2	4-3/4	6-3/16	4-3/4	1-1/2"	40
2-1/2"	Т	7-3/4	2-1/2" NPT	4-5/8	9-3/8	15	2-1/8	9-1/2	6-1/2	6-7/16	4-3/4	1-1/2"	57
3"	Т	9-1/8	3" NPT	5-1/2	11	16-1/4	2-7/8	11	7-3/4	6-7/16	4-3/4	2"	90
4"	T	11-1/4	4" FLG	7-15/16	15-7/8	19-1/2	4-5/8	13-1/4	9-1/2	7-9/16	5-3/4	2"	138

API Heat Transfer

API Heat Transfer, Inc. 2777 Walden Avenue Buffalo, NY 14225 (716) 684-6700

Divisions:

API Airtech ISO-9001 Certified
Air Cooled Aluminum Heat Exchangers
91 North Street • P.O. Box 68
Arcade, New York 14009-0068
(716) 496-5755 • Fax: (716) 496-5776

API Basco ISO-9001 Certified

Basco/Whitlock Shell & Tube Heat Exchangers
2777 Walden Avenue

Buffalo, New York 14225
(716) 684-6700 • Fax: (716) 684-2129

API Ketema

Basco/Whitlock Shell & Tube Heat Exchangers Acme® Refrigeration Equipment 2300 West Marshall Drive Grand Prairie, Texas 75051 (972) 647-2626 • Fax: (972) 641-1518

API Schmidt-Bretten

Plate Heat Exchangers and Thermal Process Systems 2777 Walden Avenue Buffalo, New York 14225 (716) 684-6700 • Fax: (716) 684-2129

API Schmidt-Bretten GmbH.

ISO-9001 Certified
Plate Heat Exchangers and
Thermal Process Systems
P.O. Box 1580 D-75005 Bretten
Pforzheimer Strasse 46
D-75015 Bretten, Germany
7252/53-101 • Fax: 7252/53-201

Call your local API Sales Representative or API directly toll-free at 1-877-API HEAT.

Visit us at www.apiheattransfer.com or e-mail us at sales@apiheattransfer.com

Other Products Available from API Heat Transfer

OptiDesign®



Straight-tube, removable bundle exchangers made from standard components. Floating tube sheet for seal leak detection and easy maintenance. Diameters from 3" (7.62 cm) to 42" (106.68 cm). ASME, API, TEMA, ABS and other codes available.

TEMA Shell and Tube



A wide variety of TEMA types are available using pre-engineered or custom designs in various sizes and materials. Shell diameters from 6" (15.24 cm) to 60" (152.4 cm), ASME, TEMA, API, ABS, TUV, ISPESL and other code constructions available.

Extended Surface "ES" Exchangers



Unique, patented plate-fin design for centrifugal or axial compressor intercooler and aftercooler applications and minimal pressure loss. Design eliminates separators. ASME code design is standard. Diameters from 20" (50.8 cm) to 120" (304.8 cm).

Plate Heat Exchangers



Compact units provide excellent heat transfer and small size. Plates are pressed from stainless steel, titanium and other alloys. Gaskets of nitrile, EPDM, Viton®, compressed fiber and Teflon® are used. Gasket-free welded and brazed designs available.

Type 500 Shell and Tube Heat Exchangers



General purpose exchangers designed to cool oil, compressed air and other industrial fluids. A variety of constructions, port configurations and materials are available. ASME and TEMA-C available. Diameters from 3" (7.62 cm) to 12" (30.48 cm).

Brazed Plate Heat Exchangers



Off-the-shelf, standard units reflect the latest in plate heat exchanger technology for maximum performance and low cost. Ideal for OEM or aftermarket applications. Many models stocked and ready to ship. Models for process or refrigeration applications.

Air-Cooled Heat Exchangers



High efficiency, brazed aluminum coolers for cooling a wide variety of liquids and gases with ambient air. Lightweight, yet rugged. Capable of cooling multiple fluids in single unit. Models can be supplied with cooling fan and a variety of drives.

Pipeline Aftercoolers



Straight tube, counterflow aftercoolers designed to yield cool, dry compressed air. Available with or without accompanying moisture separators and constructed to a wide variety of design codes. Diameters from 6" (15.24 cm) to 42" (106.68 cm).